

SYSTEM/MODEL: NEM

MODIFICATION: Increase pretone volume to sub station

DIFFICULTY LEVEL: 3 - Moderate - Removal or replacement of internal components.

COMPONENTS REQUIRED: 1. Resistor: 5K-10K ohm, 1/4 Watt.

INSTR/OPERATIONS: 1. Locate and replace R83 with a 5K to 10K ohm resistor.

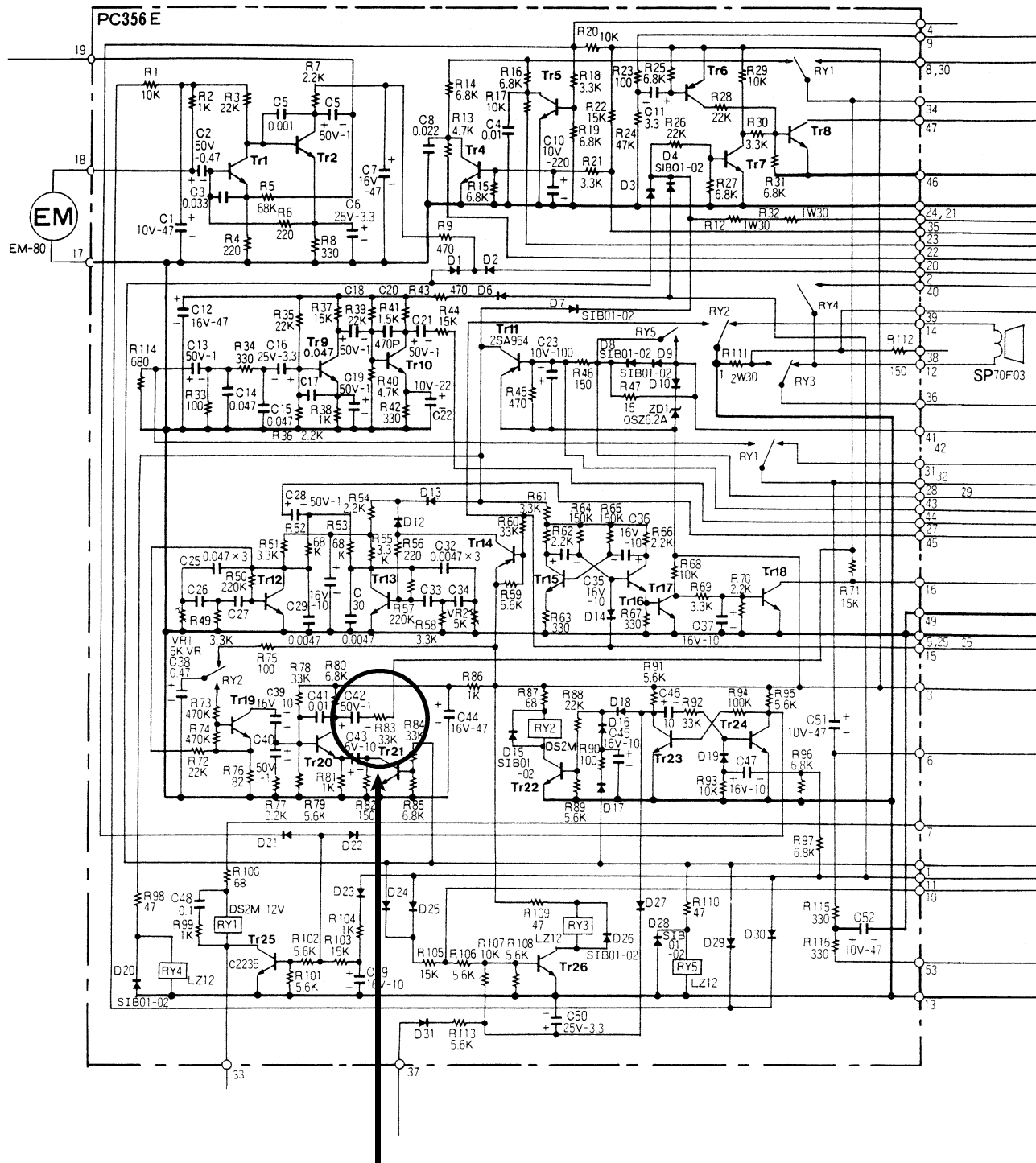
NOTE: The lower the value of the resistor, the higher the volume of the pretone will be.

REFERENCE DRAWING #: 0998-622, 356-622

Aiphone's product warranty applies to products properly modified using these instructions.
However, if a unit is damaged as a result of improper modification, the warranty does not apply.

INCREASE PRETONE VOLUME FROM MASTER TO SUB STATION (When master selects sub station)

NEM Main PC Board Schematic Diagram



Locate and replace resistor R83 with a resistor
valued between $5K\Omega$ and $10K\Omega$.