

SYSTEM/MODEL: NEM

MODIFICATION: Call tone annunciation during monitoring mode

DIFFICULTY LEVEL: 3 - Moderate - Removal or replacement of internal components.

COMPONENTS REQUIRED: N/A

INSTR/OPERATIONS: 1. Locate VIOLET wire in upper left corner of PC-356. (Looking at the solder side of the board with operation panel opened forward). Verify its location by locating junction of R45, "-" side of C23, and base of Tr11 in the same corner, and trace to VIOLET wire.



2. Remove wire from PC board.

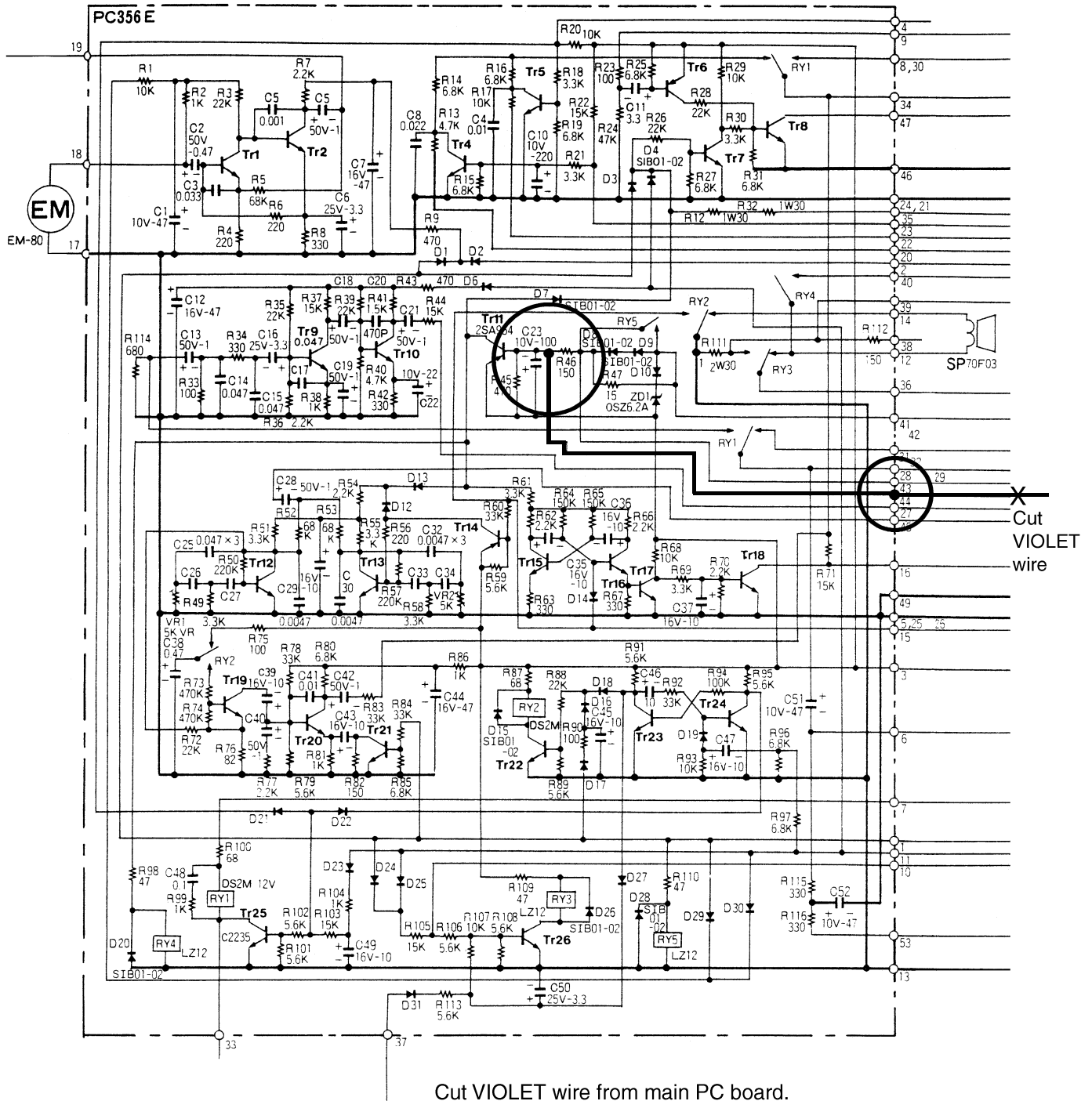
3. This modification will allow the call tone and LED to activate when a sub calls in while the master has another sub station selected.

REFERENCE DRAWING #: 0998-620, 356-620

Aiphone's product warranty applies to products properly modified using these instructions.
However, if a unit is damaged as a result of improper modification, the warranty does not apply.

CALL TONE ANNUNCIATION DURING MONITORING MODE (When sub station places a call)

NEM Main PC Board Schematic Diagram



Cut VIOLET wire from main PC board.
(Located in corner near RY5, upper left
corner of solder side when Operation
Panel is open.)