

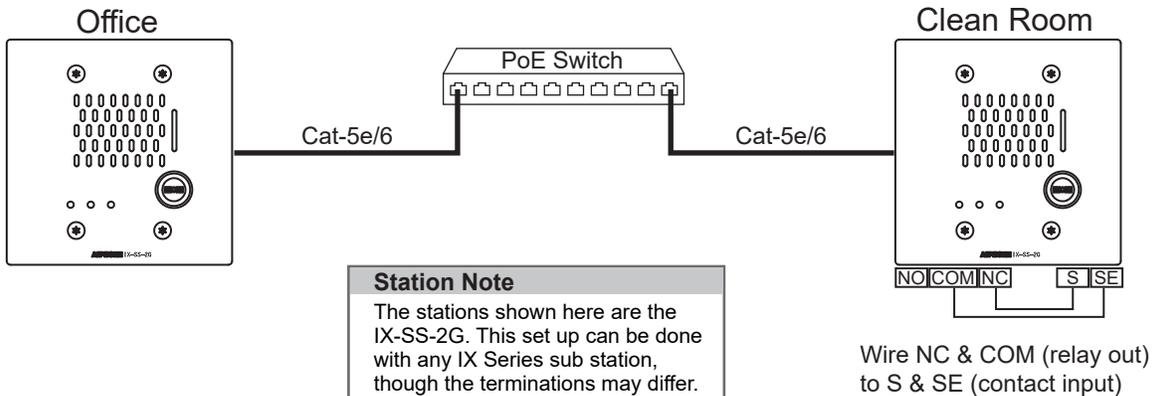
IX Series

Sub to Sub Communication with Auto-Answer

Getting Started

When an IX Series sub station calls another sub station, the call must be answered before communication can start. A sub station can be configured to automatically answer an incoming call from another sub station using its relay output and option input.

Wiring Diagram



Support Tool Settings

The following steps will be done using the IX Support Tool software. For additional information on the general programming process, please refer to the [IX Quickstart Programming Guide](#).

Call Settings - Called Stations

The sub stations will need to be set to call to each other initially. To do this, expand **Call Settings** and select **Called Stations (Door/Sub Stations)**. For each sub station, use the drop-down menu to select **U** under the other station's column.

Table View

Station View

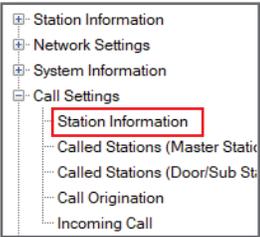
- [-] Station Information
- [-] Network Settings
- [-] System Information
- [-] Call Settings
 - [-] Station Information
 - [-] Called Stations (Master Station)
 - [-] Called Stations (Door/Sub Stations)
 - [-] Call Origination
 - [-] Incoming Call

Station Information					Call Settings	
Identification					Called Stations (Door/Sub Stations)	
Number	Name	Location	Station Type	Total	Group 01	
100	Office		IX-SS-2G	1	Number / Name / Station Type	
200	Clean Room		IX-SS-2G	1	100 / Office / IX-SS-2G	200 / Clean Room / IX-SS-2G
					U	
					U	

Click **Update** to save the changes.

Call Settings - Station Information

The call button on the IX Series sub stations is used for multiple functions when calling and communicating with other sub stations. To set this, click on **Station Information**, then change the Call Button Function drop-down from **Call** to **Call, Answer Call, End Communication** for each sub station.



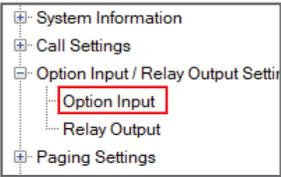
Station Information				Call Settings
Identification				Station Information
Number	Name	Location	Station Type	Call Button Function
100	Office		IX-SS-2G	Call, Answer Call, End Communication
200	Clean Room		IX-SS-2G	Call, Answer Call, End Communication

Ending Communication
 Communications will automatically time out after 60 seconds (default). this setting will let the user manually end communications.

Click **Update** to save the changes.

Option Input/Relay Output Settings - Option Input

The substations will use an Option Input to answer the incoming call. Expand **Option Input / Relay Output Settings** and click on **Option Input**. Set the **Function** drop-down for any substation requiring the auto-answer function to **Answer Call / Page** and the **Type** drop-down to **Break**.

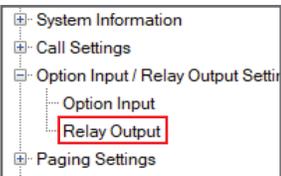


Station Information				Option Input / Relay Output Settings		
Identification				Option Input		
Number	Name	Location	Station Type	Option Input 1		
				Name	Function	Type
100	Office		IX-SS-2G		Call	Make
200	Clean Room		IX-SS-2G		Answer Call / Page	Break

Click **Update** to save the changes.

Option Input/Relay Output Settings - Relay Output

The Relay Output of the substation requiring the auto-answer functionality will be utilized to trigger the Option Input configured in the previous step. Click on **Relay Output** and change the **Function** drop-down to **Status Output**. Check the box under **Incoming Call, Normal**.



Station Information				Option Input / Relay Output Settings						
Identification				Relay Output						
Number	Name	Location	Station Type	Relay Output 1		Status Output 1				
				Name	Function	Outgoing Call			Incoming Call	
						Normal	Priority	Urgent	Normal	Priority
100	Office		IX-SS-2G	Door Release		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
200	Clean Room		IX-SS-2G	Status Output		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

Click **Update** to save the changes.

Upload Settings to Stations

Changes made in the previous steps will need to be uploaded to the IX Series stations to take effect. In the top menu, click on **File(F)** and select **Upload Settings to Station**. Select the stations to upload to or choose All in the **Select Station by Type** drop-down menu and click **Select**, then click **Settings** to begin the upload.

